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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



NOTE:
REF. EUROCOPTER T/N: 350A93-3232-00.



RED BARN MACHINE

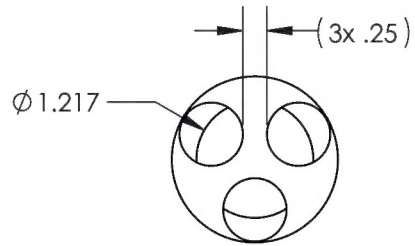
TITLE
SEAL & SEAL HOLDER REPLACEMENT

DWG NO.	RBE350A93-3232-00	REV	
MAT'L	DRAWN BY: MARPET		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005	FRACTIONS ± 1/32	HEAT TREAT	
.XX ± .01	ANGLES ± 5°	FINISH	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		AS350	
SCALE	1:1	DATE	6/5/2013
		SHEET 1 OF 5	

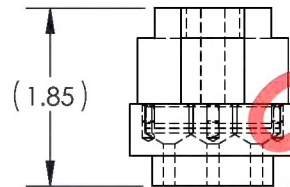
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	BASE ASSY			2
	1		-3		BASE	SP	Ø1-7/8 X 1	3
	3		-5		POST	SP	Ø3/4 X 1-3/8	4
			-7	1	RING	SP	Ø2-1/2 X 7/8	5
	3	B/O	-9		DOWEL PIN	STEEL	Ø1/8 X 3/16 MCMaster-CARR #98381A468	2
	ASSY -1							

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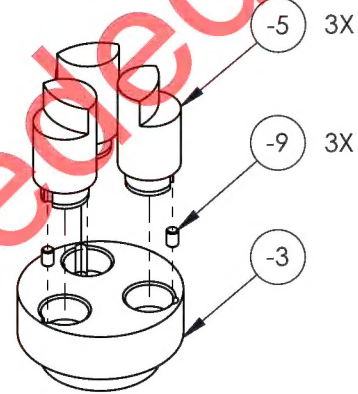
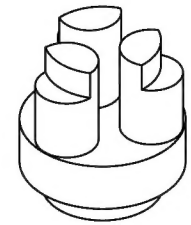



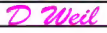
ALIGN AS SHOWN PRIOR TO PRESS FIT.
HIDDEN LINES REMOVED FOR CLARITY.



(-1)

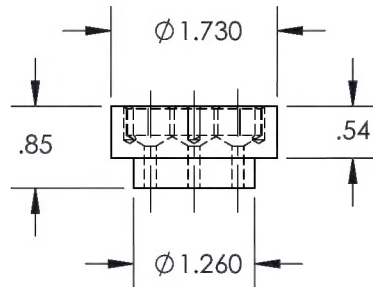
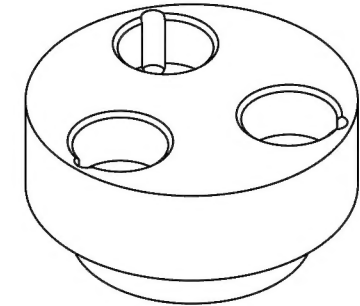
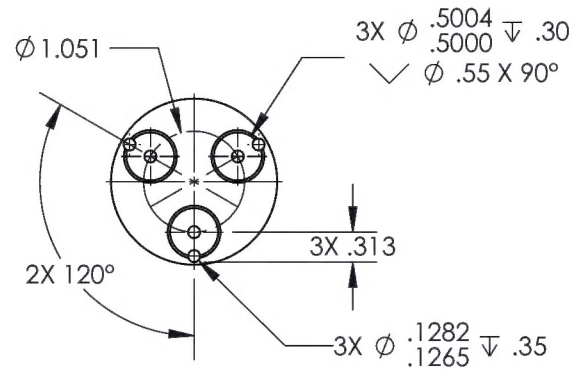
BASE ASSY



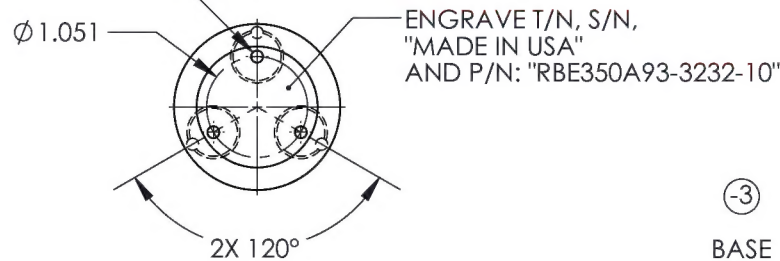
 RED BARN MACHINE	
TITLE SEAL & SEAL HOLDER REPLACEMENT	
DWG NO. RBE350A93-3232-00-1	REV
MAT'L	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	APPROVED  HEAT TREAT FINISH BLACK OXIDE SPEC USED ON MODEL AS350
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 6/5/2013
SHEET 2 OF 5	

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3X Ø .125 THRU ALL



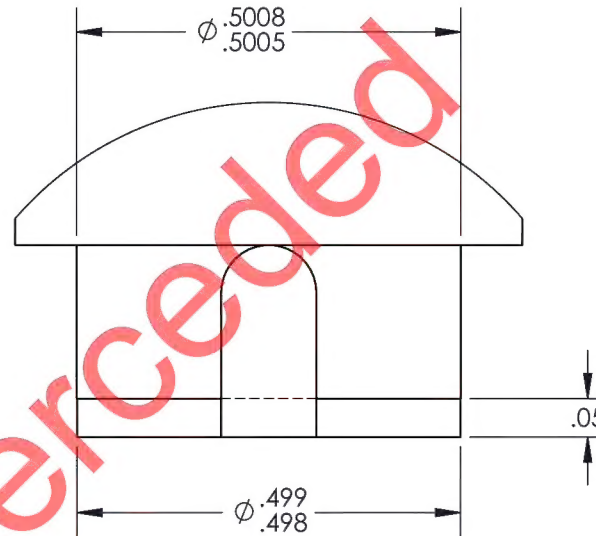
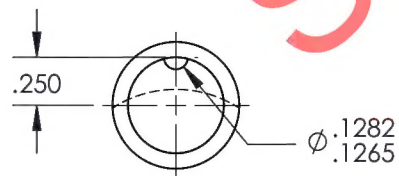
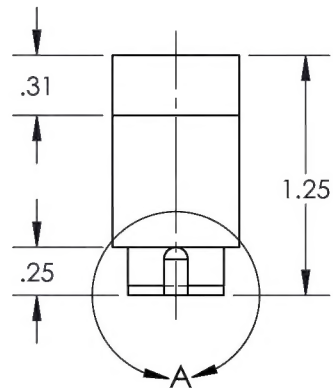
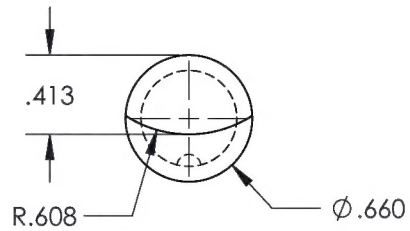
③

BASE

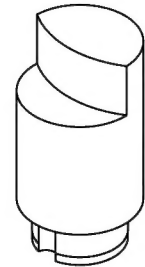
 RED BARN MACHINE	
TITLE SEAL & SEAL HOLDER REPLACEMENT	
DWG NO. RBE350A93-3232-00-3	REV
MAT'L SP	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	APPROVED  HEAT TREAT FINISH SEE -1 ASSY SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AS350
SCALE 1:2	DATE 6/5/2013
SHEET 3 OF 5	

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DETAIL A
SCALE 4 : 1

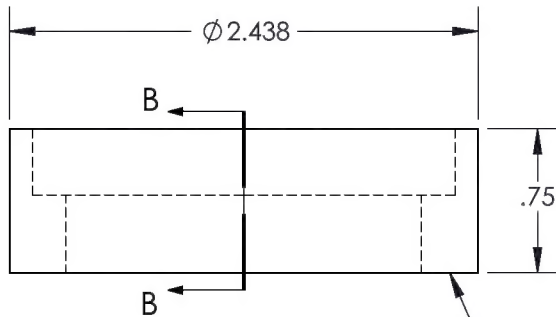
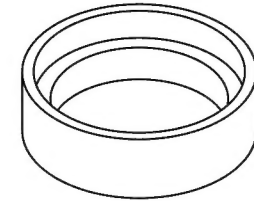


(-5)
POST

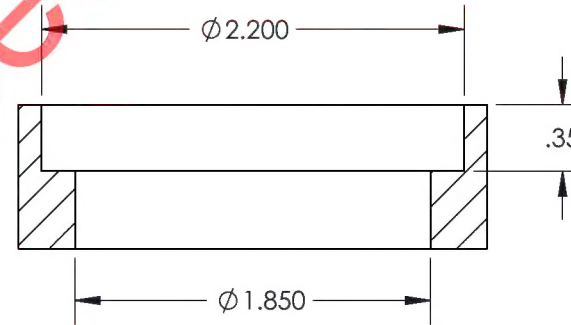
 RED BARN MACHINE	
TITLE SEAL & SEAL HOLDER REPLACEMENT	
DWG NO. RBE350A93-3232-00-5	REV
MAT'L SP	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH SEE -1 ASSY
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AS350
SCALE 1:1	DATE 6/5/2013
SHEET 4 OF 5	

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ENGRAVE P/N
"RBE350A93-3232-20"



SECTION B-B

⑦
RING

RED BARN MACHINE	
TITLE SEAL & SEAL HOLDER REPLACEMENT	
DWG NO. RBE350A93-3232-00-7	REV
MAT'L SP	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AS350
SCALE 1:1	DATE 6/5/2013
SHEET 5 OF 5	